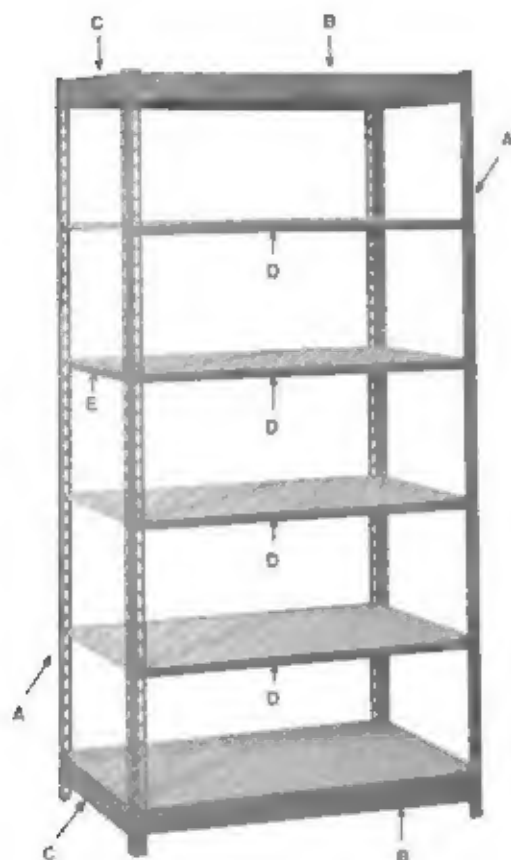


# Assembly Instructions

## BOLTLESS SHELVING

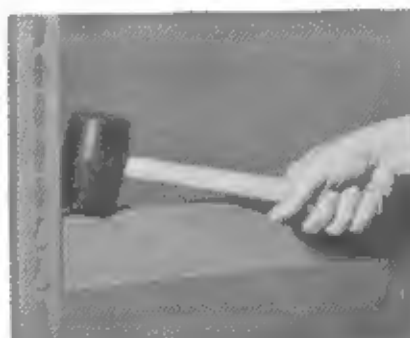


6 — Shelf unit shown



**Fast Easy Assembly**

**NO NUTS  
OR BOLTS**



**Rapid assembly without any special tools — All you need is a rubber mallet or hammer.**

### MODEL NUMBERS

#### 5 SHELF UNITS

RS1500	3W574	RS1503	3W577
RS1501	3W575	RS1504	3W578
RS1502	3W576	RS1505	3W579

#### 6 SHELF UNITS

RS1506	RS1509
RS1507	RS1510
RS1508	RS1511

#### 8 SHELF UNITS

RS1512	RS1515
RS1513	RS1516
RS1514	RS1517

#### EXTRA LEVEL KIT

36"	RS1518	3W580
48"	RS1519	3W581

### PARTS LIST

	A 84" Posts	B Left/Right Double Rivet Angle Beams	C Front/Back Double Rivet Angle Beams	D Left/Right Single Rivet Angle Beams	E Front/Back Single Rivet Angle Beams
5 Shelf Unit	4	4	4	8	2
6 Shelf Unit	4	4	4	8	2
8 Shelf Unit	4	4	4	12	2

**CAUTION: DO NOT** use this unit as a ladder. If the unit is to be either loaded in a top heavy manner or positioned on an uneven floor, it should be secured to a suitable supporting structure.

### ASSEMBLY INSTRUCTIONS

- Step 1** Assemble 2 posts with front to back double rivet angle beams by inserting rivets on beams into slots of posts at the top and bottom. The front to back beam set at the top should be one hole from top to allow the excess post to keep the particle board decking in place. In the middle of the post assembly, add 1 single rivet angle beam. Tap all beams lightly with a mallet to hold this final position. Repeat this process for the other post assembly. Units should be properly secured to wall or floor with appropriate fasteners.
- Step 2** Connect the two front to back post assemblies at the same level at the top and the bottom with 2 left to right double rivet angle beams and then repeat this procedure to complete the frame. Again tap all beams lightly with a mallet to secure their final position.
- Step 3** To complete the set up, assemble 2 left to right single rivet angle beams at each desired shelf location, and tap lightly into place.
- Step 4** Put particle board decking or shelves in place.



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